



The product can be pigmented.

TECHNICAL CHART 145

CLAY TEX 300

Description of product

Powder compound of selected natural clays and marble powders (300 microns) for harmonious finishes with a trowelled/sponged effect for interior decoration.

Mineral and plant decorative additives such as sands, mica, granulates, etc., are available and can be adjoined to achieve a multitude of effects. These lend three-dimensionality to the decorative, amplifying that feeling of calm and tranquility that CLAY TEX 300 already manages to convey through its genuine composition.

Application field

Medium-thin coating for interior use (do not apply in areas in contact with water).

Product characteristics

CLAY TEX 300 is a clay-based finish with a medium-fine grain, designed to achieve a skim-coat effect.

The final appearance depends on the application technique, giving the surface a more or less uniform texture.

Carefully selected raw materials give CLAY TEX 300 a very high ecological value and high quality.

The product, in addition to having its own natural base color, can be colored using dyes from the Bericalce tinting system.

CLAY TEX 300 should be mixed with water; with the addition of the hardener MINERAL SOLID, even higher resistance is achieved.

The list of mineral and plant decorative additives - Decor Adds - is available separately.

Technical data	
Name	Clay Tex 300
Composition	Select natural clays, marble powders
Aspect	Powder
Color	Light beige
Dilution	In water 35 - 40 %
Quantity per layer	approx. 0,45 kg/m ²
PH	11 (already thinned with water and Mineral Solid hardener)
VOC Class	VOC 0 g/l, wall paints and subcategories "L" EU limit value 2010 30g/l
Mineral Solid quantity	gr. 50 (per 1 kg of powder Clay Tex 300)
Packaging	13 kg containers
Storage	Store in a dry place with temp. 5° ÷ 30°C. Close well the started packages.
Notice	Protect surfaces in the 24 hours after application.

CLAY TEX 300

Instructions for use

- Prepare the substrate by checking that the surface is clean and dry. If necessary, remove loose parts, remove traces of oil and grease, consolidate and grout any cracks or holes, level any unevenness in the substrate. Strongly alkaline substrates, such as fresh concrete surfaces with a sedimentary film, should always be neutralized.
- It is recommended that very sandy substrates be treated in advance with ECOBONDER PRIMER fixative.
- On the consolidated surface, it is suggested to prepare the base with the specific primer BIOPRIMER GRANULAR to create an adhesion bridge necessary to ensure the adhesion of subsequent products.
- The product should be applied with classic stainless steel trowel.
- Apply a base coat using CLAY STONE 500, which will serve as the substrate for the decorative finish.
- Once the base coat has been prepared, proceed with the application of CLAY TEX 300: Mix CLAY TEX 300 evenly with clean water (35 - 40%) using a drill or stirrer with a propeller tip. When dilution is complete, it is advisable to also add Bericalce's MINERAL SOLID hardener (use gr. 50 of MINERAL SOLID per 1 kg of CLAY TEX 300 powder) in order to make the product even more resistant.
- Add at this point any mineral and plant toners, as well as any water-based colorants.
- Allow the mixture to rest for 30 minutes and then mix again before application.
- The product should be applied in 2 or more coats, allowing drying time between each coat and moistening the surface before applying the next layer.
- Apply the product evenly, noting that the final appearance will depend on the application technique. In general, if you finish the plaster while it is still quite wet, the finished surfaces will look rough, while if it is almost dry, the surfaces will look smoother.
- If desired, NANO SILICA SEALER or NATURAL BEE WAX can be applied for surface protection.
- Product working time: 12 hours from the time of dilution in water 1-2 hours if MINERAL SOLID is added.
- It is important that the material is of the right consistency and dilution. Consumption and drying time may vary depending on temperature and substrate absorption.
- Application temperature 5° - 30°C

Notes

As the product is natural, slight color differences between production batches cannot be ruled out.

The suitability of application of the entire stratigraphy, consisting of primer and plaster, should be verified on the basis of a sufficiently large sample.

This data sheet was prepared by Bericalce technicians and the data provided constitute the technical and scientific indications tested at the in-house laboratory.

All responsibility, about the results obtained, lies solely with the method and conditions adopted for the application of the product.

These indications constitute valid support in verifying the suitability of the product for the specific case.

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Bericalce S.r.l.

Via Piave, 23

36033 Isola Vicentina (VI) - ITALIA

Tel./Fax (+39) 0444 929102

Tel. (+39) 0444 654919

Skype: bericalce

info@bericalce.com

bericalce.com